

TYTON JOINT® Pipe



2013 EDITION

P 3

TYTON JOINT Pipe

TYTON JOINT is U.S. Pipe's trademark for pipe with a push-on type connection. Simplicity, sturdiness and water-tightness of the system are built into the system by design. Convincing proof of its worldwide acceptance is shown by the fact that more than 95% of the pipe now sold by U.S. Pipe is TYTON JOINT Pipe.

TYTON JOINT Pipe is available in sizes 3" through 64". Sizes 3" through 42" are available in nominal 18-foot laying lengths. 6" through 24" sizes along with sizes 48" through 64" are available in nominal 20-foot laying lengths.

TYTON JOINT Pipe in sizes 4" through 36" are UL Listed and sizes 4" through 16" are FM Approved.

When TYTON JOINT Pipe are used for bridge crossings or other above-ground installations, each length of pipe must be supported in a manner to restrict both vertical and horizontal movement.

TYTON® Gasket is the only accessory required when installing TYTON JOINT Pipe. It is a circular rubber gasket which has a modified bulb shape in cross section. Gaskets are furnished in accordance with ANSI/AWWA C111/A21.1. Composition and dimensions of the gasket have been carefully engineered to ensure a water-tight and lasting seal. The standard TYTON Gasket is manufactured of SBR - styrene butadiene rubber. Gaskets of special elastomers may be ordered for special applications. The gasket contour and bell socket contour ensure that the gasket will remain seated during proper assembly of the pipe. When joint restraint is required for push-on joint pipe, two options are available from U.S. Pipe. For joint restraint of 4" through 24", FIELD LOK 350® Gaskets may be used and for joint restraint for 30" and 36", FIELD LOK® Gaskets may be used. FIELD LOK 350 Gaskets are rated for 350 psi in sizes 4" through 24". In addition, for 4" through 36" sizes, TR FLEX Pipe and Fittings may be used and for 30" through 64" sizes, HP LOK® Pipe and Fittings may be used. TR FLEX Pipe and Fittings are rated for working pressures for 350 psi in 4" through 24" sizes, 250 psi in sizes 30" through 36" and for HP LOK Pipe and Fittings, the working pressure is 350 psi for 30" through 64". For higher pressure applications contact your U.S. Pipe representative. Complete details on both FIELD LOK 350 Gaskets and TR FLEX Pipe and Fittings can be found on our website, www.uspipe.com.

NOTE: U.S. Pipe qualifies for Federal Procurement under Public Law No. 94-580, Section 6002, known as the Resource Recovery Act of 1976, since, due to modern technology, recycled iron and steel scrap is used to a large degree in our Ductile Iron Pipe production.

The plain end of the pipe is furnished beveled or with a quarter ellipse on the edge to allow assembly. More than 40 years of successful experience have proved its sealing capabilities. Hydrostatic tests have shown that the system will withstand pressures far in excess of rated pressures.

TYTON®, TYTON JOINT®, TR FLEX® and FIELD LOK 350® are Registered Trademarks of U.S. Pipe and Foundry Company, LLC.

HD SUPPLY WATERWORKS
BRANCH 411
11665 LACKLAND ROAD
ST. LOUIS, MO 63146-0946
PHONE: 314-432-4750
FAX: 314-432-4751

ANSI/AWWA C151/A21.5, Ductile-Iron Pipe, Centrifugally Cast for Water.

Ductile Iron TYTON JOINT Pipe is centrifugally cast in metal molds in accordance with ANSI/AWWA C151/A21.5.

The asphaltic outside coating is in accordance with ANSI/AWWA C151/A21.51.

As specified in ANSI/AWWA C151/A21.51, pipe weights have been calculated using standard barrel weights and weights of bells being produced.

ANSI/AWWA C104/A21.4, Cement-Mortar Lining For Ductile-Iron Pipe and Fittings For Water.

The cement-mortar lining and inside coating are in accordance with ANSI/AWWA C104/ A21.4. Special linings and/or coatings can be furnished for specific conditions.

ANSI/AWWA C111/A21.11, Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.

TYTON® Gaskets are furnished in accordance with ANSI/AWWA C111/A21.11.

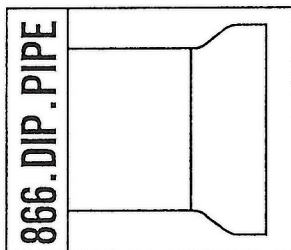
ANSI/AWWA C105/A21.5, Polyethylene Encasement for Ductile Iron Pipe Systems.

If specifiers and users believe that corrosive soils will be encountered where our products are to be installed, please refer to ANSI/AWWA C105/A21.5, for proper external protection procedures.

ASTM A746-03 "Standard specification for Ductile Iron Gravity Sewer Pipe."

ASTM A716-08 "Standard Specification for Ductile Iron Culvert Pipe."

ASTM A536 "Standard Specification for Ductile Iron Castings."



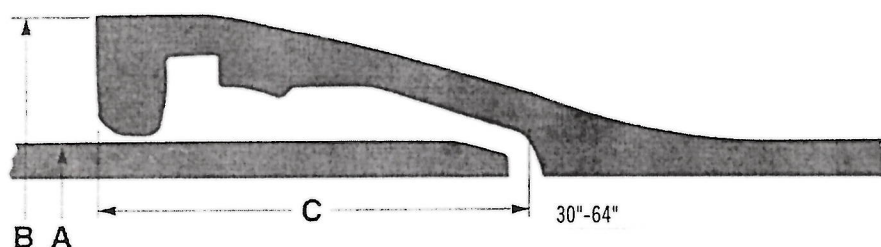
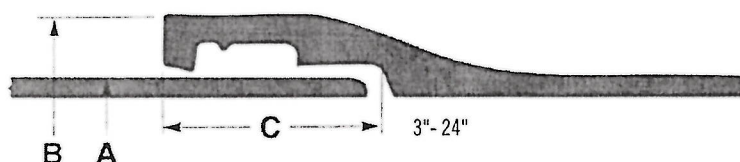
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Bell Dimensions



HD SUPPLY WATERWORKS
BRANCH 411
11665 LACKLAND ROAD
ST. LOUIS, MO 63146-0946
PHONE: 314-432-4750
FAX: 314-432-4751

NOTE: Actual bell configuration
may vary from illustration shown.

SIZE Inches	A PIPE OUTER DIAMETER Inches	B BELL OUTER DIAMETER Inches	C SOCKET DEPTH Inches
3	3.96	5.56	3.00
4	4.80	6.52	3.15
6	6.90	8.66	3.38
8	9.05	10.82	3.69
10	11.10	12.91	3.75
12	13.20	15.05	3.75
14	15.30	17.67	5.00
16	17.40	19.79	5.00
18	19.50	21.91	5.00
20	21.60	24.03	5.50
24	25.80	28.21	5.95
30	32.00	35.40	6.55
36	38.30	41.84	7.00
42	44.50	49.36	7.90
48	50.80	55.94	8.60
54	57.56	63.38	9.40
60	61.61	67.38	10.10
64	65.67	71.56	10.65

*Subject to manufacturing tolerances. Dimensions in inches.

Shop Drawing Submittal Review

Transmitted To: Cannon Design

Date: April 3, 2017

Attention: stl-cac@cannondesign.com

Contact Person / WTA Field Inspector:
Patrick Garner

Project Name: Webster University-**ISB**

Reviewed by: Mike Whitworth (WES)

Project No. WT 14127.01
WES 607

☐ UPS ☐ Courier ☒ **Email**

Copies	No.	Description
1 PDF	211119 F02	(Submittal No. 211119-002) Underground Pipe Product Data
		Fire Department Connections

***Remarks: See Submittal Review from Webb Engineering.**

c: **Kelvin Patel**
Kpatel@cannondesign.com

☒ ***Reviewed**

☐ *No Exceptions Taken

☐

☐ *Make Corrections As Noted,
No Resubmittal Required

Corrections or comments made on shop drawings during this review do not relieve contractor from compliance with requirements of drawings and specifications. This check is only for review of general conformance with the design concept of project and general compliance with information given in contract documents. Contractor is responsible for: confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordinating his work with that of all other trades; and performing his work in a safe and satisfactory manner.



1400 S. 3rd Street, Suite 201
St. Louis, Missouri 63104
Phone: (314) 588-0600
Fax: (314) 588-0604

Letter of Transmittal

To: **wtashop@wmtao.com**

From: **Mike Whitworth**

Date: **April 03, 2017**

Re: **Webster University ISB**

WES No: **607**

☐ For your Files

☐ For Review

☐ Please Comment

☐ Please Reply

Item No.	Description	No. of Copies	Date
1	Shop Drawing Review – (211119-002) 21 1119 Fire Department Connections	1	04/03/17

•Signature: Mike Whitworth

The review of this submittal is limited to the general conformance with the designated design concept and intent of this project and with the general compliance of the information provided in the contract documents. All comments, remarks and notations made on the submittal(s) as a result of this review do not relieve the contractor from full compliance with requirements of the contract documents. Approval for a specific item shall not include approval of an assembly of which the item is not a component. The contractor is solely responsible for rough-in and installation confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordination of this work with that of other trades on this project; and in a safe and satisfactory manner. All work shall be installed in full compliance with the manufacturer's recommendation, Federal, State and Local rules and regulation and the Authority Having Jurisdiction (AHJ) and applicable adopted codes and standards.

PROJECT NAME: Webster
University ISB
LOCATION: St. Louis Missouri
CLIENT PROJ. NO.: N/A
WES PROJ. NO.: 607
SPECIFICATION SECTION: 211119
Fire Department
Connections
SUBMITTAL ITEM: See Below -

CONTRACTOR: J.F. Ahern Co.
CTR. SUBMITTAL #: 21 1119-002
SUBMITTAL DATE: March 29, 2017
DATE RECEIVED: March 30, 2017
RECEIVED VIA: E-Mail
RECEIVED FROM: WTA
DATE RETURNED: APRIL 03, 2017
RETURNED VIA: E-MAIL
RETRURNED TO: WTASHOP@WMTAO.COM

STATUS KEY:

NO EXCEPTION TAKEN						
MAKE CORRECTIONS NOTED, NO RESUBMITTAL:						
AMEND AND RESUBMIT						
REJECTED, SEE REMARKS:						
REVIEWED ONLY						
NEC	MCN	AAR	REJ	REV	ITEM	REMARKS
X					Ductile Iron Pipe Tyton Joint Pipe Model – Class 52-6 inch	
X					Mechanical Joint Compact Fittings SIGMA Model - C153	
X					Contoured-Lug Restraint SIGMA Model – SIGMA One- Lok	
X					Pipe Wrap AA Thread Seal Tape, Inc Model - 72002	

REVIEWED BY: Michael R. Whitworth DATE: April 03, 2017

THESE COMMENTS ARE TO BE ATTACHED TO ALL COPIES OF THE SHOP DRAWING REFERENCED ABOVE.

SUBMITTAL IDENTIFICATION SHEET

To be completed by Contractor/CM

PROJECT NAME	
ADDRESS	
NUMBER	
OWNER	
ARCHITECT / ENGINEER	
SUBMITTED BY	
CONTRACTOR / CM SUBMITTAL NO.	CANNON DESIGN SUBMITTAL NO.
DRAWING / DETAIL REFERENCE	SPECIFICATION SECTION / PARAGRAPH
MANUFACTURER / SUPPLIER	ITEM / PRODUCT ID
REQUIRED DATE	PRIORITY
CRITICAL	☐

To be completed by Reviewer

CANNON DESIGN SUBMITTAL NUMBER
RECEIVED DATE

- ☐ **A. No Exceptions Taken**
No further review of submittal is required.
- ☐ **B. Make Corrections Noted**
Incorporate corrections in work;
resubmission is not required.
- ☐ **C. Revise and Resubmit**
Revise as noted, and resubmit for review.
- ☐ **D. Rejected**
Submittal is not in compliance with Contract Documents;
provide new submittal.
- ☐ **E. For Record / Information Only**
Submittal was reviewed for Record / Information
purposes only.
- ☐ **F. Not Required for Review**
Submittal is not required by Contract Documents
and has not been reviewed.

Review is for conformance with the design concept of this project and for general compliance with contract documents. Contractor is responsible for quantities, dimensions and compliance with contract documents and for information that pertains to fabrication processes, construction techniques and coordination of this work with all trades which will be affected thereby. This review is null and void if submittal deviates from contract documents and does not indicate or note deviations.

ITEM BEING SUBMITTED (check only one)

- ☐ Shop Drawings ☐ Certification / Qualifications ☐ Coordination Drawing
☐ Samples ☐ Record Documents ☐ Calculations
 (_____ copies) ☐ Product Data ☐ Schedules
☐ LEED Submittal ☐ O&M Manuals
☐ Other _____

ITEM BEING SUBMITTED FOR (check only one)

- ☐ Action ☐ Information Only ☐ Record

REMARKS OR DEVIATIONS

CONTRACTOR / CM CERTIFICATION
(SUBMITTALS NOT CERTIFIED WILL BE RETURNED WITHOUT REVIEW)



PARIC CORPORATION
SUBMITTAL STAMP

THIS SHOP DRAWING HAS BEEN REVIEWED BY PARIC CORPORATION

Subcontractor remains responsible for dimensions, quantities, coordination with other trades and compliance with contract documents.

Ry:

Devin D. Gates

REVIEWED BY	DATE

A/E COMMENTS

- ☐
- See attached sheet(s) for additional comments

REVIEWED BY	DATE



77 Westport Plaza
Suite 250
St. Louis, MO 63146

TRANSMITTAL

No. 15051-0541

Paric Corporation

PROJECT: 15051-Webster University Interdisciplinary Science Building

DATE: 03/29/2017

TO: Cannon Design
1100 Clark Ave
St Louis MO 63102

Fax;
314-241-2203

RE: FP Underground Pipe Product Data

ATTN: Kelvin Patel

JOB: 15051

WE ARE SENDING:	SUBMITTED FOR:	ACTION TAKEN:
☐ Shop Drawings	☒ Approval	☐ Approved as Submitted
☐ Letter	☐ Your Use	☐ Approved as Noted
☐ Prints	☐ As Requested	☐ Returned After Loan
☐ Change Order	☐ Review and Comment	☐ Resubmit
☐ Plans		☐ Submit
☐ Samples	SENT VIA:	☐ Returned
☐ Specifications	☐ Attached	☐ Returned for Corrections
☒ Other: Produt Data	☐ Separate Cover Via:	☐ Due Date:

<i>Item</i>	<i>Package</i>	<i>Code</i>	<i>Rev.</i>	<i>Copies</i>	<i>Date</i>	<i>Description</i>	<i>Status</i>
Submittal		211119-002	1		03/29/2017	FP Underground Pipe Product Data	Submitted

NOTES:

CC:

Signed: _____
Devin Gates